



DESIGN JB		DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECK	(ED	APPROYED	DRAWING NO.	REV. B
	a	#	D2042 SHEET	1 OF 1
DATE			TITLE	SCALE
03.05.14			TOP (DUAL BATTERY RACK)	1:6
-		92.02.06	NEW ISSUE	
Α		03.03.24	REDRAWN; EDGE DISTANCE 0.300; ADDED Ø0.501	
В		03.05.14	CLARIFY VIEWS	



8	00.704		
1.034 —— 0.300 (TYP) —	20.000 (1.250 PITCH)	0.188 (TYP) R0.300 (TYP) 0.81	
T -	 5,555	0.50	
	GRAN DIRECTION	21.928	
17.500 (1.250 PITCH)	00.501 (2 PLS)	20.622	
(TYP)		1.189	
	8.328	R0.188 (TYP)	
1.053	FLAT PATTERN (TYP)	1.300	
ŀ	22.022		

NOTES

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK (REF. DART SPEC. M2024T3S.063)
 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

4) ALL DIMENSIONS ARE IN INCHES 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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